

SOCMA Presentation Booth 214

#### **Company Overview - locations**





- **Rotary Calcining**
- High Temp Sintering

Affiliates

Sui Sun

NAK

- Spray Drying
- Blending
- Milling





- **RT**process advancing technologies
  - Calcining ٠
  - Blending
  - Milling ٠

- Spray Drying
- **Batch Reactions**
- Blending





## **Business Make-up**

- Ferrite Applications and Development Knowledge
  - Iron Based Electronic Components
  - NiZn Ferrites



- Rotary Calcining
- High Temperature Firing
- Spray Drying
- Impregnation
- Batch Operations
- Physical Unit Operations



# **Key Value Drivers**

- Scale-up / Process Development
  - Personnel Knowledge
  - Equipment Various Scales
  - Analytical Data Development
- Equipment Capability
  - Multiple Options on Key Unit Ops
  - Scale For Tonnage Quantities
- IP
  - 20 Year Reputation Earned with Major Companies





# Major Unit Operations – Spray Drying

- Valparaiso Seven Production Dryers + Pilot Unit
  - 3' Pilot Unit
  - 9.5' 20' diameter
  - Nozzle and Disc Atomizer Capability
- Cinchempro Two Production Dryers + Lab Unit
  - 10' & 16' Diameters
  - Disc Atomizer
  - Explosion Suppression for Class 1 dust (Kst < 200)





## Major Unit Operations – Rotary Calcining

- Valparaiso
  - Nine Indirect Fire Production Units 14" 48" Diameters
  - Gas and Electric
  - Inconel 1100°C
- Valparaiso
  - Direct Fired Calciner 1400°C (Ceramic Lined Tube)
  - 42" Diameter; 40 Feet Heating Zone





# Major Unit Operations – Rotary Calcining

- Valparaiso
  - Two Pilot Scale (6") calciners
  - Electric
- RT Process
  - Two 10" Semi-works scale calciners
  - Electric
- Capability
  - Atmosphere
  - NOx Control
  - Thermal Oxidizer
  - Feed Systems







## Major Unit Operations – Kiln Calcining / Firing / Sintering

- Three Tunnel Kilns
  - Max Temp. 1480°C
  - Continuous Push 34 or 37 Cars of
  - 6 ~ 24 Hour High Temperature Soak Time
- One Shuttle Kiln
  - Max Temp. 1340°C
  - Two Cars of 38"W x 144"L x 56"H
- Two Periodic Elevator Kilns (Pilot Plant)
  - Max Temp. 1480°C
  - One Car of 26"W x 26"L x 40"H
- Two Roller Hearth / Pusher Kilns
  - Max Temp. 1400°C
  - 2 8 Hours Residence Time







## **Supporting Unit Operations**

- Solid Liquid Impregnation & Coating
  - Munson Batch Mixer w/ Nozzle Spray
  - Ribbon Blenders w/ Liquid Spray
  - PK Blenders w/ Liquid Spray
  - Plowshare Blenders / Mixers

- Liquid Batching & Preparation
  - Batching tanks for Colloidal Suspensions up to 80% Solids
  - High Shear Mixing with Wet Milling
  - Jacketed Tanks for Heating / Cooling Prior to Spray Drying





## **Supporting Unit Operations**

- Milling/Blending/Size reduction
  - Jet Milling
  - Hammer Milling
  - Vibratory Milling
  - Ball Milling
  - Palla Mill
  - Ribbon-V-Double Cone Blenders
  - Plowshare Blenders
  - Screening





# QA/QC Capabilities

#### <u>Equipment</u>

- Laser Particle Size and Shape Analyzer
- □ Surface Area Analyzer (Micromeritics TriStar)
- □ Surface Area Analyzer (Micromeritics Gemini)
- □ X-Ray Fluorescence Spectrometer
- □ Carbon Analyzer
- □ Viscometer
- □ pH Meter
- □ Solids Contents Test Unit
- Moisture Analyzer
- □ Flowmeter
- □ Dry Sieve Screen
- □ Densitometer
- □ Strength Tester
- □ Flux Meter
- □ LCR Meter / Impedance Analyzer
- □ Tube Kilns / Batch Kilns
- □ Helium Pycnometer

#### <u>Uses</u>

Particle Size and Shape (0.04 ~ 500 μm) tar) BET Surface Area

**BET Surface Area Composition Analysis Carbon Content** Viscosity of Liquid Samples CI Content or pH Solids Percentages Moisture Content Powder Flow Rate **Dry Particle Size Distribution** Powder Bulk Density and Tapped Density Mechanical Strength **Magnetic Saturation Electromagnetic Properties** Calcining / Sintering True/Bulk Density





#### EHSS

- Health & Safety Activities
  - Dedicated Team
  - Suggestion Programs
  - Incentive Programs
  - Routine Monitoring
  - Job Task Analyses
  - SOCMA Chemstewards
- Environmental
  - Title V Permit
    - CEMS Systems
    - On-line Parameter monitoring
    - Periodic Audits
  - No Contaminated Water Discharge
  - All Wastes Profiled and Shipped Offsite









#### Booth 214

- Bryan Colter
- Sarah Freeland
- Discuss ways PPT can help you advance your business goals
- Drop off your business card to enter for a drawing to win an Apple watch



