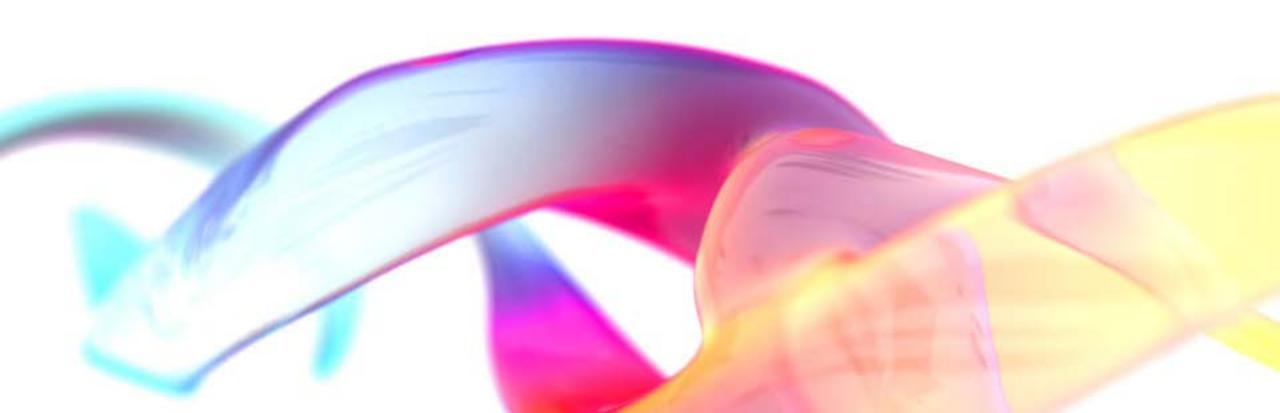


Fractional Crystallization by Sulzer Chemtech

SOCMA, March 1st, 2023

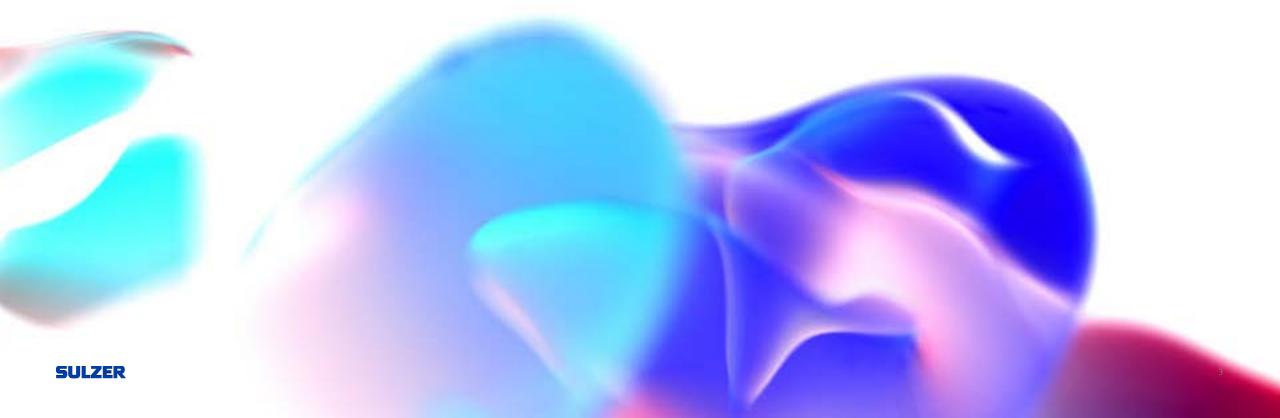


Agenda

SULZER

- Sulzer
- Applications
- Crystallization 101
- Looking at the world future

Sulzer



Sulzer: global leader in fluid engineering

We combine reach with responsiveness

Billion sales (CHF) 2021

3.2 13'800

Employees

Production locations

140 100

Service centers

Countries with Sulzer presence

We supply mass transfer equipment and technologies to the industry

Chemtech

We make chemistry happen

Separation Technology



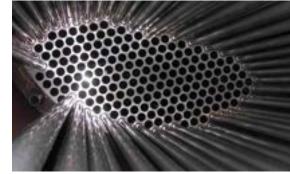
Mass transfer equipment with solutions for all types of separation, from distillation and absorption to phase separation, liquid-liquid extraction.

Tower Field Services



Installation and upgrade services for key equipment such as separation units, mass transfer components and automated weld overlay waste to energy boilers for the refining, chemical processing and power industries.

Polymer and Fractional crystallization



Innovative technologies for crystallization and high-quality chemicals and polymers – market leader with its unique ring opening polymerization technology for polylactic acid (PLA).

Clean Fuel and Chemical Licensing



Global licensor for process technologies and mass transfer solutions for the refining, chemical, petrochemical and gas processing industries to optimize efficiency and capacity, reduce costs and minimize environmental impact.

SULZER

March 1, 2023 SOCMA, 2023

Many crystallizers at work today

... industrial solutions







50+ years of expertise

300+ products tested in our lab

80+ melt crystallization plants commissioned worldwide over the past 20 years for monomers, fine chemicals, food and other applications

Sulzer applications for crystallization

Petrochemicals	Agro & fine chemicals	Coal tar chemicals	Food •	Inorganics & specials
 Acrylic acid Ethylene carbonate MDI TDI 	Organic peroxides	Heat sensitive	PhytosterolFatty acids	Hydrogen peroxideHydrazine
BPACaprolactam 	• Lactides 💃			
 DMT ♣ Acetic acid ♠ MMA ♠ Styrene ♠ Waxes & Paraffin ♠ Xylenes ♠ ♠ 	 Benzoic acid Benzyl benzoate Halogenated aromatics MCA OPP PPD 	 Naphthalene Anthracene Carbazole Fluorene Close boilers		Phosphoric acidPotassium hydroxide
			CoffeeJuiceBeer	Wastewater Freeze concentration



March 1, 2023 SOCMA, 2023

Selected references



p-Xylene - CEPSA

Acrylic Acid - BASF



Acrylic Acid - LG Chemical

Bisphenol A - General Electric Plastics



Paraffin - Schümann Sasol

Benzoic acid - Wuhan Youji

Naphthalene - Dong Suh



Crystallization 101

Melt crystallization basis - theory and application

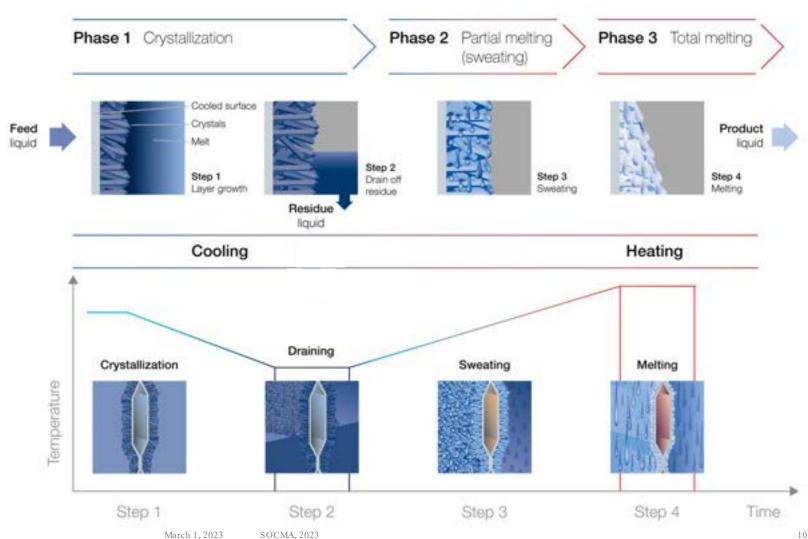


Crystallization 101

Fractional melt crystallization technologies:

- Falling Film
- Static
- Suspension

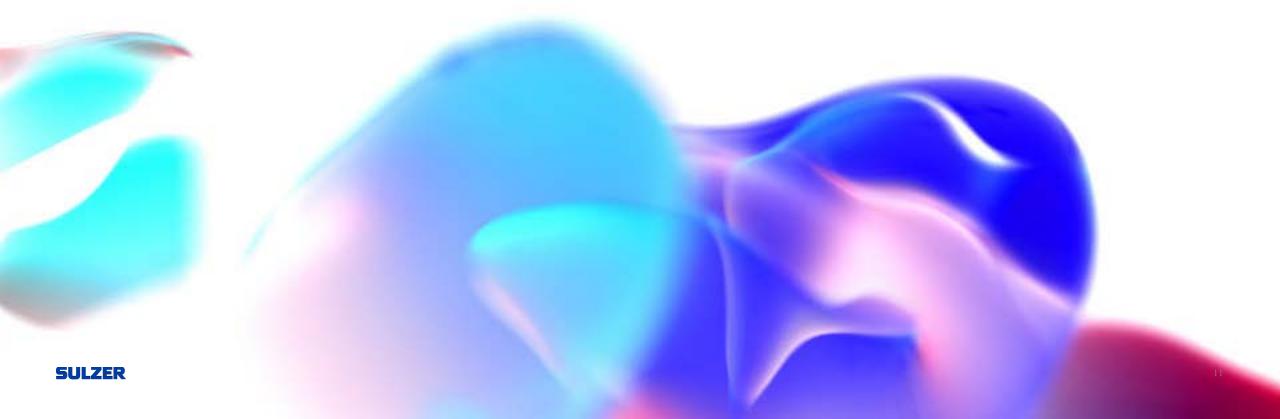






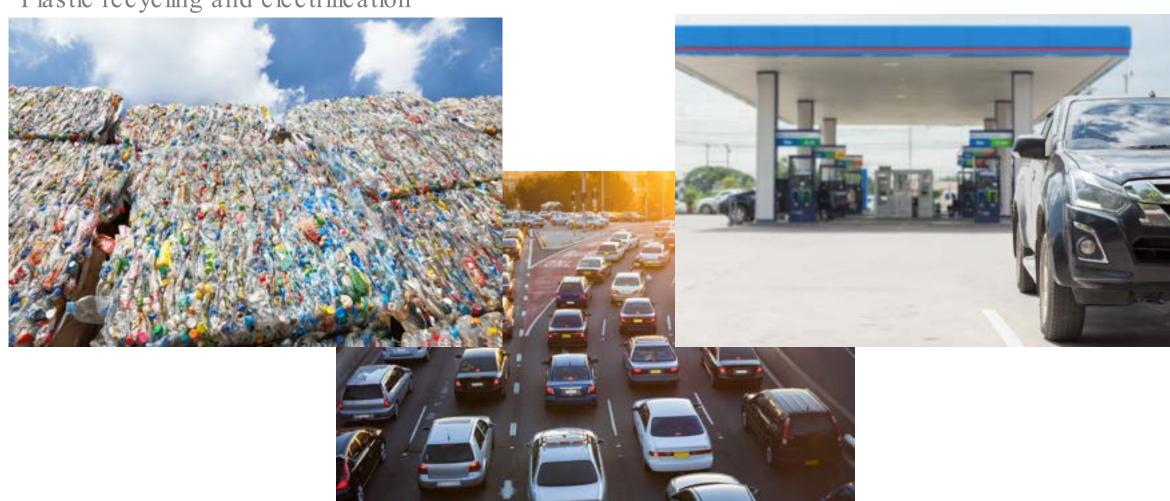
Looking at the world future

Our role together with you



A glance to the future

Plastic recycling and electrification



A glance to the future

Plastic recycling and electrification





Plastic recycling

Distillation purification

- Crude product from post consumer recycling comes with a much more challenging impurities mix
- Distillation is a cost-effective solution to remove most of the impurities





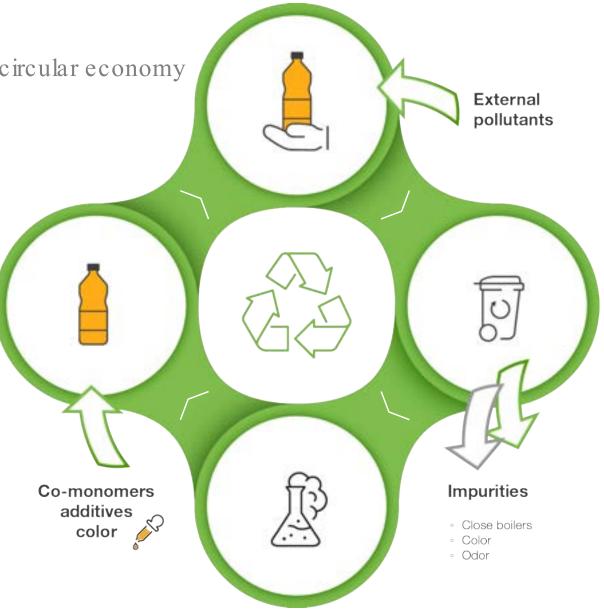
Plastic recycling: a new life

Fractional crystallization plays a key role for circular economy

 Crystallization ensures trully virgin like quality for recyled product



Appliction of concepts for r-DMT, r-MMA, r-PS, r-CPL





Electricity storage and electronics





Benefits with crystallization



Low energy consumption - the phase change liquid to solid requires 3 to 6 times less specific energy than liquid to vapor



As it is a cold process, it is perfect for heat sensitive products, therefore not generating any by-products



Yield + purity - yield is achieved without compromising purity



No solvent recovery and product is not contaminated with a solvent



Robust process, crystal growth control by "simple" cooling the melt







Thank you for your attention!

SULZER

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These forward-looking statements are subject to change based on known or unknown risks and various other factors, which could cause the actual results or performance to differ materially from the statements made herein.



March 1, 2023 SOCMA, 2023